

#### **Membrane Evaluation Systems**

### **About MEMS**

**MEMS** is a spinoff brand from PHILOS; a prominent firm with 20+ years' expertise in membrane production and system design. It is renowned for its capabilities in delivering comprehensive solutions for various kinds of membrane applications. MEMS meanwhile, is now managed by PHILOS's sister firm Wellspring Expand.

**MEMS** focuses on adopting to customer's mind of work. We have developed our systems which are user friendly and convenient to use. With years of knowledge and experience behind us we are able to offer you the most advanced design and technology in membrane evaluation and manufacturing system. No matter the size, scale, usage or application, all of our customers will benefit from our experts' advice.

### **MEMS proposal to customers**

We have a long history of membrane research, manufacture, and engineering, and we know exactly what goes on in the lab. We have a greater understanding of the difficulties you face as researchers than anybody else, and we're here to help. While working with researchers, we have studied each of them attentively and attempted to comprehend the psychology of researchers. When doing research, we know that ease of use is the most important factor.

We have witnessed that, despite possessing pricey and properly functioning equipment, many researchers nonetheless employ poorly constructed equipment just because they are more comfortable to use. Most of the times, the pricier the system the more complicated it is and the more room it takes in the lab, while needing a lot of cleaning, and are not even suitable for acquiring desired results. As a result, we at MEMS have made it our duty to supply researchers and developers of membranes with the most user-friendly and convenient equipment. In order to overcome even the smallest obstacles, MEMS was established. So, at MEMS, we offer "A device that understands the researcher's mind" by adapting to the user mind of researchers via our years of expertise, observation, and realization. That's what we'd want to put forward to the community of researchers.



# Flat Sheet Membrane Evaluation Systems

	FCD	FCR	FEU
	Flat sheet membrane permeation cell	Flat sheet membrane permeation cell	Flat sheet membrane evaluation system
	(Disk type)	(Rectangular type)	(UF)
Membrane cell specification	-Operating Pressure ; Max 50 kg/cm² -Material ; stainless steel 316L - Membrane support ; sintered porous metal plates, 0.1μm -Membrane size ; 48mmD - Swagelok fitting -Manual hydraulic use	-Operating Pressure ; Max 69 kg/cm² -Material ; stainless steel 316L - Membrane support ; sintered porous metal plates, 0.1µm -Membrane size; 165mmx122mm -Swagelok fitting -Manual hydraulic use	-Membrane cell quantity : 3 set ' -Operating Pressure ; Max 10 - Material ; stainless steel 304 - Membrane support ; sintered porous metal plates, 0.1µm -Membrane size ; 25mmD
Feed Tank			-Capacity : 20 liter
Hight pressure pump			-Capacity : 10LPM x 7bar -Diaphragm type
Data logging			-Touch screen and data logging -Pressure gauge, flow transmitter, temperature detect
Heat exchanger			-Temperature range ; 5 ~ 50°C -
Instrument			Pressure gauge, flow transmitter, flow sensor
System power and control			-Main power ; 380V x 60Hz, 7kw -Auto steady pressure control
System dimension (mm)			600 L x 650 W x 1,600 H

# MEMS<sup>O</sup>

## Flat Sheet Membrane Evaluation Systems - continued

	FER	FEU3	FER3	
	Flat sheet membrane evaluation system	Flat sheet membrane evaluation system	Flat sheet membrane evaluation system	
	(SWRO)	(UF X 3 cell)	(SWRO X 3 cell)	
membrane cell specification	metal plates, 0.1µm	<ul> <li>Membrane cell quantity : 3 sets</li> <li>Operating Pressure ; Max 10kg/m²</li> <li>Material ; stainless steel 304</li> <li>Membrane support ; sintered porous metal plates, 0.1µm</li> <li>Membrane size ; 25mmD</li> </ul>	<ul> <li>Membrane cell quantity : 3 sets</li> <li>Operating Pressure ; Max 80kg/m'</li> <li>Material ; stainless steel 316L</li> <li>Membrane support ; sintered porous metal plates, 0.1µm</li> <li>Membrane size ; 165mm x 122mm</li> </ul>	
Feed Tank	- Capacity : 20 liter	- Capacity : 50 liter	- Capacity : 50 liter	
Hight pressure pump	<ul> <li>Capacity; 33LPM x 40bar (hydra-cell pump)</li> <li>Stainless steel 316 pump head and check valve</li> <li>Diaphragm type</li> <li>5HP</li> </ul>		- Capacity; 33LPM x 40bar (hydra-cell pump) - Stainless steel 316 pump head and check valve - Diaphragm type - 5HP	
data logging	- Pressure gauge, flow transmitter,	(USB save) - Pressure gauge, flow transmitter,	- Touch screen and data logging (USB save) - Pressure gauge, flow transmitter, water temp.	
heat exchanger	- Type ; Cooler - Temperature range ; 5 ~ 30°C	- Type ; Cooler - Temperature range ; 5 ~ 30°C	- Type ; Cooler - Temperature range ; 5 ~ 30°C	
instrument	Back pressure regulator : 1500PSI     Differential pressure, Concentrate flow auto control	- Pressure gauge, flow transmitter, turbine flow sensor	Back pressure regulator : 1500PSI     Differential pressure, Concentrate flow auto control	
System power and control	- Main power ; 380V x 60Hz, 7kw - Auto steady pressure control	- Main power ; 380V x 60Hz, 7kw - Auto steady pressure control	- Main power ; 380V x 60Hz, 7kw - Auto steady pressure control	
System dimension (mm)	1,150 L x 850 W x 1,700 H	600 L x 650 W x 1,600 H	1,350 L x 850 W x 1,700 H	



# Hollow Fiber Membrane Evaluation Systems

	HEL	HEB	HEP	HEI
	Hollow fiber membrane evaluation system	Hollow fiber membrane evaluation system	Hollow fiber membrane pilot system	i-MBR concentration system
	(Lab, 1inch x 300 mm)	(Bench-scale, 2inch x 600mm)	(Pilot, 3~4inch x 1,000mm)	(Pilot, 2inch x 1,000mm)
Membrane module	- 1 inch x 300mmL - area : 0.045 ~ 0.1m <sup>3</sup>	- 2 inch x 600mmL - area : 0.7 ~ 1.5m²	- 3~4 inch x 1,000mmL - area : 3.5 ~ 10m'	2 inch x 1,000mmL
Filtration mode	inside out, outside in	inside out, outside in	inside out, outside in	outside in
Operating pressure	max 2 bar	max 2 bar	max 4 bar	1 bar ~ 760mmHg
Pump type	peristaltic pump : 2LPM	peristaltic pump 2LPM	Centrifugal pump : 100LPM	Sanitary Pump : 250LPM Diaphram pump : 5LPM
Feed and permeate tank	- Capacity ; 1.5 L	- Capacity ; 20 L	- Capacity ; 100 L	- Capacity ; 40 L
Blower	- 10L/min	- 40L/min	- 40L/min	- 40L/min
Instrument	<ul> <li>pressure gauge</li> <li>Air flow meter</li> <li>Water flow meter</li> </ul>	<ul> <li>pressure transmitter</li> <li>Water flow sensor</li> <li>Air flow meter</li> </ul>	<ul> <li>pressure transmitter</li> <li>Water flow sensor</li> <li>Air flow meter</li> </ul>	<ul> <li>pressure transmitter</li> <li>Water flow sensor</li> <li>Air flow meter</li> </ul>
Data logging	none	<ul> <li>pressure, feed and permeate flow</li> </ul>	<ul> <li>pressure, feed and permeate flow</li> </ul>	<ul> <li>pressure, feed and permeate flow</li> </ul>
System power and control	- Timer control (on/off) - manual control	- PLC program     - 7* touch screen     - Constant flow and static     pressure control	- PLC program     - 7" touch screen     - Constant flow and static     pressure control	<ul> <li>PLC program</li> <li>7" touch screen</li> <li>Constant flow and static pressure control</li> </ul>
System dimension (mm)	300 L x 500 W x 600 H	500 L x 600 W x 900 H	300 L x 500 W x 600 H	300 L x 500 W x 600 H



## **MBR Test Systems**

	MBL	МВА	
	Lab MBR system	Lab MBR system	
	(Lab MBR feasibility test, 2 inch x 300mm)	(Automatic Lab MBR test system)	
Membrane module	-Submersible MBR -Module dimension ; 2 inch D x 300mm L -Membrane ; PVDF(Braid composite membrane)	-Submersible MBR -Module dimension; 230 L x 80 W x 900 H (mm) -Membrane ; PVDF(Braid composite membrane)	
System (pump and tank)	-Suction pump (diaphragm) : 25cc/min -Air blower : 40L/min x 0.15kg/cm2 -MBR tank : acrylic, 200 x 140 x 530H	-Suction & back washing pump : 5 L/min -Feed tank(SUS304) with sight glass, 200L -Permeate & back washing tank (SUS304), 100 L -Blower capacity ; 160 L/min -Constant pressure, constant flow control -Automatic back-wash and aeration	
Instrument	-Flow indicator -Pressure gauge -Level sensor	-Digital pressure transmitter; -760 mmHg~4 kg/cm2 -Turbine flow sensor; 250 ~ 9,000 mL / min (water), 200 L/min (air), Accuracy ; ±0.5% -Level sensor, temperature transmitter -Electric control SUS304 ball valve -Material ; SUS304, PTFE	
Electrical control panel	-Level control, timer control on/off	-Touch screen control and data logging system - PLC control panel -Programming work	
Dimension (mm)	680 L x 300 W x 950 H	2,000 L x 1,000 W x 1,700 H	